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EARTH RESISTANCE TESTER MODEL - KM 1620 / KM 1720

OPERATION MANUAL



EARTH RESISTANCE TESTER MODEL - KM 1620 / KM 1720



(KUSAM-MECO)®

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I. Attention

Thank you for purchasing this pincer earth tester from our company. In order to make better use of the product, please be certain:

- ----To read this user manual carefully.
- ----To comply with the operating cautions presented in this manual.
- 1 Under any circumstances, use the Meter should pay special attention to safety.
- 2 Pay attention to the measurement range of the Meter and the using environment provided.
- 3 Pay attention to the text labeled on the panel and back plane of the Meter.
- 4 Before booting up, the trigger should be pressed for 1-2 times to ensure the jaws are well closed.
- 5 At Boot time, DO NOT press the trigger, nor clamp any wire.
- 6 Before the auto inspection is completed and the "OL Ω " symbols are showed, the measured objects cannot be clamped on.
- 7 The jaw planes contact must be maintained clean, and should not be polished with corrosive and rough materials.

- 8 Avoid any impact onto this Meter, especially the jaw contact planes.
- 9 This Meter will have some buzzing sound in measurement process, and it is normal.
- 10 The measurement current of the wire should not exceed the upper limit of the Meter.
- 11 Please take out the batteries in the case of the Meter being idle for a long time.
- 12 The disassembly, calibration and maintenance the Meter shall be operated by the authorized staff.
- 13 If the continuing use of it would be dangerous, the Meter should be stopped using immediately, and immediately sealed for the treatment by the authorized agencies.
- 14 The contents in this user manual marked with "*" are limited to KM1720.

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KUSAM-MECO

II. Brief Introduction

KM Earth Resistance Tester is our company's technology R&D team of technical quality and the pursuit of excellence through continuous innovation and improvement of the old product to a complete upgrade. Its performance is mainly reflected in:

- Breakthrough in self-test the boot a long time to wait, start immediately into the test.
- Breakthrough relay self-test mode, using the most advanced processing algorithms and digital integration technology, a fully intelligent.
- Break the old product to heavy issues, more in line with characteristics of handheld devices.
- The new design, panel 6 button operation, the performance through.
- An increase of sound and light alarm, "beep—beep--beep-- --" alarm sound.
- Increase the interference signal recognition indicator.
- improved anti-jamming capability and test stability.
- ◆ Stored data: 99 Units.
- ♦ Wider range: 0.01Ω-1200Ω
- Lower power consumption: Maximum operating current not exceeding 50mA.

KM series of Pincers Earth Tester is widely used in the grounding resistance measurement of the power,

telecommunications, meteorology, oilfield, construction and the industrial and electrical equipment.

KM series of Pincers Earth Tester, in the measurement of a grounding system with loop current, does not require breaking down the grounding wire, and need no auxiliary electrode. It is safe, fast and simple in use.

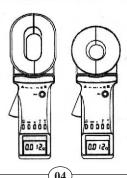
KM series of Pincers Earth Tester can measure out the faults beyond the reach of the traditional methods, and can be applied in the occasions not in the range of the traditional methods.

KM series of Pincers Earth Tester can measure the integrated value of the grounding body resistance and the grounding lead resistance.

KM series of Pincers Earth Tester is equipped with a long jaw, as indicated in the figure below. A long jaw is particularly suitable for the occasion of grounding with the flat steel.

In addition,

KM1720 Pincers Earth Tester is also able to measure the leakage current and the neutral current in the grounding system.



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III. Specification

1. Model of Series

Model	Jaw specification	Range of measurement	Range of current	Storage	Alarm function
KM1620	65mm×32mm	0.01Ω-1200Ω		99 Units	√
KM1720	65mm×32mm	0.01Ω-1200Ω	0.0mA-20.0A	99 Units	√

Note: "√" means available.

2. Ranges and Accuracy of Measurement

Mode	Range	Resolutio	Accuracy
	0.010Ω-0.099Ω	0.001Ω	$\pm (1\% + 0.01\Omega)$
	0.10Ω-0.99Ω	0.01Ω	$\pm (1\% + 0.01\Omega)$
	1.0Ω-49.9Ω	0.1Ω	$\pm (1\% + 0.1\Omega)$
	50.0Ω-99.5Ω	0.5Ω	$\pm (1.5\% + 0.5\Omega)$
Resistance	100Ω-199Ω	1Ω	± (2%+1Ω)
	200Ω-395Ω	5Ω	$\pm (5\% + 5\Omega)$
	400-590Ω	10Ω	$\pm (10\% + 10\Omega)$
	600Ω-880Ω	20Ω	± (20%+20Ω)
	900Ω-1200Ω	30Ω	± (25%+30Ω)
	0.00mA -9.00mA	0.05mA	± (2.5%+1mA)
	10.0mA -99.0mA	0.1mA	± (2.5%+5mA)
*Current	100mA -300mA	1mA	±(2.5%+10mA)
*Current	0.30A-2.99A	0.01A	± (2.5%+0.1A)
	3.0A-9.9A	0.1A	± (2.5%+0.3A)
	10.0A-20.0A	0.1 A	± (2.5%+0.5A)

Note: "*" is limited to KM1720.

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3. Technical Specifications

Resistance Measurement Range: 0.01Ω -1200 Ω

Maximum Resistance Measurement Resolution: 0.001Ω

*Current Measuring Range: 0.00mA-20.0A

* Measured Current Frequency: 50Hz/60Hz

Storable Measurement Data: 99 Units

Setting Range of Resistance Alarm Critical Value: 1Ω-199Ω *Setting Range of Current Alarm Critical Value: 1mA -499mA

Measuring Time: 0.5 second

Power Source: 6VDC (4 ×5# alkaline battery)

Working Temperature: -10°C -55°C Relative Humidity: 10%RH-90%RH

LCD: 4-digital LCD, 47mm×28.5mm in length
Span of Jaw: Long Jaw 28mm; round jaw 32mm
Net Weight (including batteries): Long Jaw 1160g;
Round Jaw 1120g

riodila balli rizog

Dimension: Long Jaw 285mm long, 85mm wide, 56mm thick;

Round Jaw 260mm long, 90mm wide, 66mm thick;

Protection Level: Double insulation Structural Feature: In the jaw way

Shift: Automatic

External Magnetic Field: <40A/m External Electric Field: <1V/m

Resistance Measurement Frequency: >1KHz

Data upload to PC:RS232(9600 bauds), provide with software.

Note: "*" is limited to KM1720.

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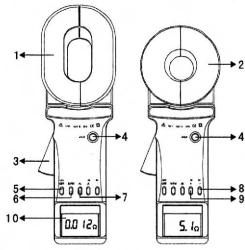
4. Reference Conditions

Conditions	Reference conditions
Ambient temperature	(20±3) ℃
Relative humidity	50%RH±10%
Battery voltage	6V±0.5V
External magnetic field	<40A/m
External electric field	<1V/m
Operating position	Clamp horizontal
Position of conductor in the clamp	Centred
Proximity to metallic mass	>10cm
Loop resistance	Non choke resistance
Current measured, sinusoidal frequency	50Hz
Rate of distorsion	<0.5%
Interference current on measurement of loop resistance	Nil

5. Variations In The Nominal Working Range

Distortion quantity	Limit of operating range	Distorted quantity	Distortion
Temperature	-10℃ to 55℃	Ω and A	1.5 class of acc- uracy per 10°C
Relative humidity	10%RH to 90%RH	Ω and A	1.5 calss
Battery voltage	5. 5V to 6. 5V	Ω and A	0. 25 calss
Conductor position	From edge to centre	O and A	0.1 calss
Clamp position	±180°	Ω and A	0.5 calss
Rroximity of magnetic mass	1mm steel plate against jaw face	Ω	0. 25 calss
Magnetic field 50…60Hz	400A/m	Ω and A	0. 25 calss
Electric field 5060Hz	010KV/m	Ω and A	0. 25 calss
Frequency	47…60Hz	A	0. 25 calss
Crest factor	1.4 to 5.0	A with I peak less than 30A	2.5 calss

IV. Structure of Meter



1. long Pincers Jaw: 65mmx32mm

2. Round Pincers Jaw: φ32mm

3. Trigger: to control opening and closing of jaw

4. HOLD Key: lock / Release display / Storage

5. POWER Key: Boot Up / Shutdown /*Quit /Clear Data

6. MEM Key: Data Access / Clear Data

7. AL Alarm Function Key: Alarm Open / Turn Off / Alarm Critical Value Setting

8. Resistance Measure Switch Key Ω (Right Arrow Key)

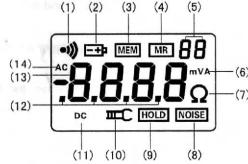
9. *Current Measure Switch Key A (Left Arrow Key)

10. Liquid Crystal Display (LCD)

Note: "*" is limited to KM1720.

V. Liquid Crystal Display

1. LCD Screen



- (1). Alarm Symbol
- (2). Symbol of low battery & voltage
- (3). Symbol of full data storage
- (4). Symbol of data access
- (5). 2-Digital No. Of Data Storage Unit
- (6). Current unit
- (7). Resistance unit
- (8). Noise signal
- (9). Data lock symbol
- (10). Symbol of an open jaw
- (11). Symbol of DC
- (12). Metrication decimal point
- (13). 4-digital LCD figures display
- (14). Symbol of AC

2. Description of Special Symbols

- (1). TO Symbol of an open jaw: As a jaw is in the open state, the symbol shows. At this point, trigger may be artificially pressed, or the jaws have been seriously polluted, and can no longer continue to measure.
- (2). "Er" Boot error symbol, May be pressing trigger when boot or jaw has been opened.
- (3). Symbol of low battery & voltage: when the battery voltage is lower than 5.3V, the symbol shows. At this time, it cannot guarantee accuracy of the measurements. Batteries should be replaced.
- (4), "OL Ω " symbol indicates that the measured resistance has exceeded the upper limit of the Meter.
- (5). "L0.01 Ω " symbol indicates that the measured resistance has exceeded the lower limit of the Meter.
- *(6). "OL A" symbol indicates that the measured current has exceeded the upper limit of the Meter.
- (7). •)) Alarm symbol: when the measured value is greater than the critical value of alarm setting, the symbol flashes, and the meter issued by intermittent "beep--beep -beep--" sound.
- (8). MEM Symbol of full data storage: memory is full of data units of 99, and can no longer continue to store data. MEM symbol flashes.
- (9). MR Symbol of access to data: to display in an access to data, also including the number of data.
- 00. NOISE signal: when the symbol flashes, in the measurement

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of grounding resistance at a greater interference current in the loop. At this time it cannot guarantee accuracy of the measurements.

Note: "*" is limited to KM1720.

3. Examples Illustrated

(1). --- Jaw is in open state, and cannot measure

----=:C

(2). --- Boot error instructions Er (Error)

Er

(3). --- The measured loop resistance is less than 0.01Ω

L 0.0 Io

(4). --- The measured loop resistance is 5.1Ω

5. lΩ

08

(5). --- The measured loop resistance is 2.1Ω

2

---Lock the current measurement value: 2.1Ω

---Auto storage as 08 set data

0.028

(6). --- Access to the stored data of Unit No.26

---The measured loop resistance is 0.028Ω

*(7). ---Alarm function activated, the measured current exceeded the critical value of alarm setting

11

(10)

- ---Low battery & voltage is displayed. At this time, it not guarantee the accuracy of the measurements
- --- Measured current is 8.40A
- ---Lock the current value displayed
- ---Store the current value as the data Unit No.37



(8), --- Access to the stored data unit No.8

--- Measured resistance is 30Ω



--- This data is measured in a lot of signals interference

Note: "*" is limited to KM1720.

VI. Operating Method

1. Boot up

Boot, DO NOT press the trigger, don't open jaws, nor clamp any wire

Boot complete, show "OL Ω ", then press the trigger, open jaws, clamp the measured wire



Before booting up, the trigger should be pressed for a couple of times to ensure the jaws are well closed.

Boot, must maintain clamp meter natural resting state, don't flip Clamp, don't be imposed outside force on the jaw, otherwise can not guarantee the accuracy of measurement

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Press POWER Key to Boot, first, automated testing LCD, show all of its symbols (Figure 1). Meanwhile the instrument auto-calibration, after boot displayed "OL Ω", automatically enter the resistance measurement mode (Figure 2). If there is no normal boot self-calibration, instrument will show "Er" symbol, said boot error, need to check the cause and reboot (Figure 3).

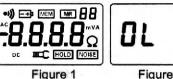




Figure 2

Ω

After Power On and Self Test if not appear "OL Ω", but shows a large resistance(Figure 4).

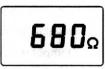


Figure 3

However, when measured with the

test ring, still gives the correct result, indicating Clamp measured only in the high-value (for example, more than 100Ω) has large errors, When measuring a small resistance retains the original Accuracy, the user can rest assured use.

2. Shutdown

Press POWER Key to Shutdown.

5 minutes after boot, LCD display into the blinking state. To reduce battery consumption, blinking state for 30 seconds automatically shut down. In the blinking state press POWER key to delay shutdown, Clamp continue to work.

In the HOLD state, need to press HOLD key to exit the HOLD state, then press POWER key to shut down.

In setting Alarm Critical Value state, need to press the POWER key or press the AL key for 3 seconds, exit Alarm Critical Value state, then press POWER key to shut down.

3. Resistance Measurement

After the booting auto-inspection is completed, it shows "OL Ω " and will be able to proceed with resistance measurement. At this point, press the trigger and open the jaws, clamp the target loop, reading to get the resistance value.

If the user thinks it necessary, the test can be done with the ring as shown in the following figure 5. Its show value should be consistent

with the normal value on the test ring (5.1Ω) .

The normal value on the test ring is the value at a temperature of 20°C.

It is normal to find the difference of numerical 1 word between the show value and the nominal value,

For example: If the nominal value of test ring is 5.1Ω , it would be normal

showing 5.0Ω or 5.2Ω .

It shows "OL Ω ", indicating that the measured resistance value exceeded the upper limit of Meter, see Figure 2. It shows "L0.01 Ω ", indicating that the

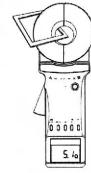
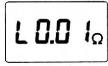


Figure 5



measured resistance value exceeded the lower limit of Meter, see Figure 6.

Flashing display symbols •)), go with intermittent

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"beep--beep--beep--" sound, indicating the measured resistance exceeds the resistance of Alarm Critical Value.

In the HOLD state, need to press HOLD key to exit the HOLD state, then continue measurement.

In the MR state, need to press MEM key to exit the MR state, then continue to measurement.

In setting Alarm Critical Value state, need to press the POWER key or press the AL key for 3 seconds, exit Alarm Critical Value state, then continue to measurement.

*In the current test mode, press Ω key to switch to resistance test mode.

*4. Current Measurement

After the booting auto-inspection is completed, the Meter automatically enter the resistance measurement mode. Upon showing "OL Ω ", press A key, and the Meter enter the current measurement mode, showing "AC 0.00mA", see Figure 7. At this

point, press the trigger and open the jaws, clamp the target wire, reading to get the current value.





It shows "OL A", indicating that the measured current value exceeded the upper limit of Meter, see Figure 8.

Flashing display symbols ()), go with intermittent "beep --beep--beep--" sound, indicating the measured current exceeds the current of Alarm Critical Value.

In the HOLD state, need to press HOLD key to exit the HOLD

(15)

state, then continue measurement.

In the MR state, need to press MEM key to exit the MR state, then continue to measurement.

In setting Alarm Critical Value state, need to press the **POWER** key or press the **AL** key for 3 seconds, exit Alarm Critical Value state, then continue to measurement.

In the resistance test model, press **A** key to switch to current test model.

5. Date Lock/Release/Storage

In test model, press HOLD key to Lock currently displayed value and displayed HOLD symbol. At the same time, this lock-values as a set of data followed by auto-ID and store, and then press HOLD key to cancel the lock, HOLD symbol disappeared, can continue to measure. Loop operation, can store 99 sets of data. If the memory is full, blinking display MEM symbol.

Figure 9. Lock measured resistance 0.016Ω , and as the first 01 sets of data storage.

*As indicated in Figure 10, lock the measured current 278mA, and

save it as data unit No.99.

And the memory is full now. blinking display **MEM** symbol.

0.0 15°



In the Date Access Model, press **MEM** key to exit, then can lock and storage the data.

In setting Alarm Critical Value state, need to press the POWER key or press the AL key for 3 seconds, exit Alarm Critical

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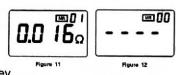
Value state, then can lock and storage the data.

Shutdown and then boot up, don't lose stored data.

6. Data Access

Press MEM key to enter into Data Access Model, the default

of data, shown in Figure 11. Then the right arrow keys, up, read the data stored, press the left arrow key,



scroll down to the data stored. If not store data, display shown in Figure 12.

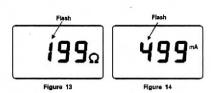
In setting Alarm Critical Value state, need to press the **POWER** key or press the **AL** key for 3 seconds, exit Alarm Critical Value state, then press **MEM** key to enter data storage model.

7. Alarm Settings

In the test model, press **AL** key to turn on or shutdown alarm function.

In test model, press **AL** key for 3 seconds, then enter to set alarm critical value function, temporality, the highest-digit flashing, first set a maximum bit, shown in Figure 13, Figure 14. Press **AL** key to switch to the low number, in the current digit flashing, press the left/right arrow keys to change the "0,1, ... 9" figures, after the number finished setting, press the **AL** key for 3 seconds to confirm the current set alarm critical value, when set the alarm function successful, opening alarm function, then automatically return to measurement mode. If the load bigger than the alarm critical,

meter will be flashing an alarm symbol, also issued intermittent "beep--beep--" sound.



Setting process, press **POWER** key to exit Alarm Critical Value setting function, return to measurement status, does not change the previous settings.

In data access model, press **MEM** key to exit, then setting Alarm Critical Value.

8. Access to Alarm Critical Value

Press AL key to enter into the mode of resistance or current measurement. Press down AL key for 3 sec, you can access to check the alarm critical value, which would flashes in high-digit. The value accessed was set in the last time. And again press down AL key for 3 sec or POWER key to quit from the access state and return to the measuring state.

As indicated in Figure 15, the alarm critical value of resistance set in the last time is 20Ω .

020Ω

9. Clear Data

In the data access model, press **MEM+POWER**, automatism clear all the storaged data. After clearing display show in Figure 12. The data can't be restore after clear.

Note: "*" is limited to KM1720.

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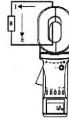
VII. Measurement Principle

1. Principle of Resistance Measurement

The basic principle of **KM** in the measurement of resistance is to measure the loop resistance, as shown in the figure below. The jaw part of the Meter is comprised of voltage coil and current coil. The voltage coil provides excitation signal, and will induce a potential E on the measured loop. Under the effects of the potential E, the

current I can generate on the measured loop. The Meter will measure E & I, and the measured resistance R can be obtained by the following formula.

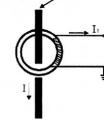
$$R = \frac{E}{I}$$



2. Principle of Current Measurement

The basic principle of **KM1720** in the measurement of current is the same with that of the measurement of resistance, as shown in the figure below. The AC current on the measured Measured Conductor

wire, through the current magnetic loop and coil, can generate a induction current I₁. The Meter will measure I₁, and the measured current I can be obtained by the following formula.



$$I = n \cdot I_1$$

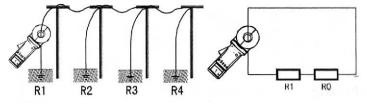
Where: n is the turn ratio of the secondary side vs. primary side.

VII. Measurement Method of Earth Resistance

1. Multi-Point Grounding System

As for the multi-point grounding system (such as electricity transmission tower grounding system, grounding cable communications systems, certain buildings, etc.), They usually pass the overhead ground wire (cable shielding layer) connected to form a grounding system.

As the Meter is in the above measurement, its equivalent electric circuit is shown in the figure below:



Where: R₁ is the target grounding resistance.

 R_0 is the equivalent resistance of the other entire tower grounding resistances paralleled.

Although strictly on the theoretical grounding, because of the existence of so-called "mutual resistance", R_0 is not the usual parallel value in the sense of electrical engineering (slightly higher than its IEC parallel output value). But because a tower-grounding hemisphere was much smaller than the distance between the towers, and with a great number of locations after all, R_0 is much smaller than R_1 . Therefore, it can be justified to assume R_0 =0 from

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an engineering perspective. In this way, the resistance we measured should be R1.

Times of comparing tests in different environments and different occasions with the traditional method proved that the above assumption is entirely reasonable.

2. Limited Point Grounding System

This is also quite common. For example, in some towers, five towers are linked with each other through overhead ground wire; Besides, the grounding of some of the buildings is not an independent grounding grid, but several grounding bodies connected with each other through the wire.

Under such circumstances, the above R₀ regarded as 0, will yield more error on the results of the measurement.

Due to the same reasons mentioned above, we may ignore the impact of the mutual resistance; and the equivalent resistance of the grounding resistance paralleled is calculated by the usual sense. Thus, for the grounding system of N (N is smaller, but larger than 2) grounding bodies, it can offer N equations:

$$R_1 + \frac{1}{\frac{1}{R_2} + \frac{1}{R_3} + \dots + \frac{1}{R_N}} = R_{1T}$$

$$R_2 + \frac{1}{\frac{1}{R_1} + \frac{1}{R_2} + \dots + \frac{1}{R_{N_t}}} = R_{2T}$$

$$R_N + \frac{1}{\frac{1}{R_1} + \frac{1}{R_2} + \dots + \frac{1}{R_{(N-1)}}} = R_{NT}$$

Where: $R1 \times R2 \timesR_N$ are grounding resistances of N grounding bodies.

 $R_{1T},\ R_{2T},\R_{NT} \ \text{are the resistances measured with the}$ Meter in the different grounding branches.

It is nonlinear equations with N unknown numbers and N equations. It indeed has a definite solution, but it is very difficult to solve the issue artificially, even impossible when N is larger.

Therefore, you're expected to buy the Limited-Point Grounding System Solution software produced by this Company. Users can use the office computer or notebook computer to carry out solutions.

In principle, in addition to ignoring the mutual resistance, this method does not have the measurement error caused by neglecting $R_{\rm 0}.$

However, users need to pay attention to that: in response to the number of the grounding bodies mutually linked in your grounding system, it is necessary to measure the same number of the testing values for calculating of the program, not more or less. And the program would output the same number of grounding resistance values.

3. Single-Point Grounding System

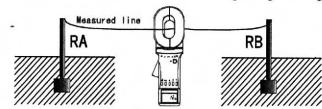
From the measuring principle, KM series Meter can only measure

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the loop resistance, and the single-point grounding is not measured. However, users will be able to use a testing line very near to the earth electrode of the grounding system to artificially create a loop for testing. The following presented is two kinds of methods for the single-point grounding measurement by use of the Meter. These two methods can be applied to the occasions beyond the reach of the traditional voltage-current testing methods.

(1).Two-Point Method

As shown in the figure below, in the vicinity of the measured grounding body R_A , find an independent grounding body of better grounding state R_B (for example, near a water pipe or a building). R_A and R_B line will connect to each other using a single testing line.



As the resistance value measured by the Meter is the value of the series resistance from the testing line and two grounding resistances.

$$R_T = R_A + R_B + R_L$$

Where: R_T is the resistance value measured with the Meter.

 R_{L} is the resistance value of the testing line. Meter can measure out the resistance value by connecting the test lines with both ends.

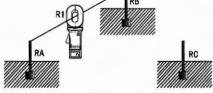
So, if the measurement value of the Meter is smaller than the

allowable value of the grounding resistance, then the two grounding bodies are qualified for grounding resistance.

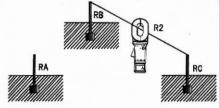
(2) Three-Point Method

As shown in the figure below, in the vicinity of the measured grounding body R_{A} , find two independent grounding bodies of better grounding state R_{B} and R_{C} .

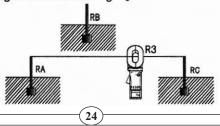
First, link R_A and R_B with a test line; use the Meter to get the first reading R_1 .



Second, have R_B and R_C linked up, as shown in the following figure. Use the Meter to get the second reading R_2 .



Third, have R_C and R_A linked up, as shown in the following figure. Use the Meter to get the third reading R_3 .



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In the above three steps, the reading measured in each step is the value of the two series grounding resistance. In this way, we can easily calculate the value of each grounding resistance:

From: R1=RA+RB R2=RB+RC R3=RKM1720RA

We get: RA= (R1+R3-R2) +2

This is the grounding resistance value of the grounding body R_{A} . To facilitate the memory of the above formula, these three grounding bodies scan be viewed as a triangle; then the measured resistance is equivalent to the value of the resistance values of the adjacent edges plus or minus resistance value of the opposite sides, and divided by 2.

As the reference points, the grounding resistance values of the other two grounding bodies are:

RB=R1-RA

RC=R3-RA

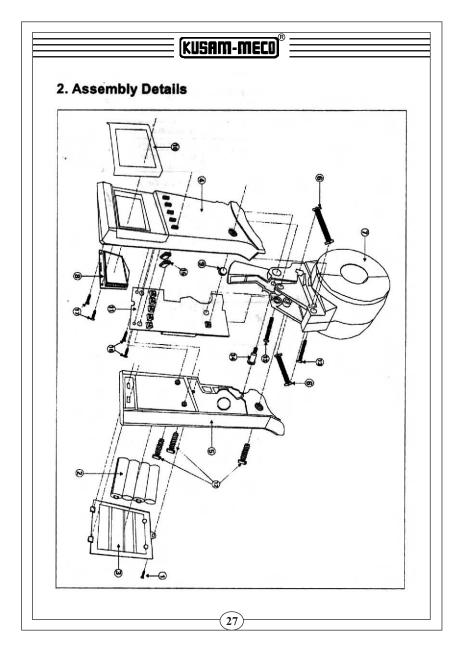
IX. Bill of Loading

Earth Tester	1 piece
Verififying Loop	1 piece
5# Alkaline Battery	4 pieces
Carrying Case	1 piece
User's Manual	1 piece

$\boldsymbol{X}.$ Parts List and Assembly Details

1. Parts List

NO.	NAME	Part	Quantity/PCS	Remark
1	Screws of battery cover	DS01	1	мзх8
2	AA alkaline batteries	ĎS02	4	
3	Battery cover	DS03	1	
4	Upper shell	DS04	1	
5	Subjacent shell	DS 05	1	
6	Tension spring	DS 06	2	
7	Clamp	DS 07	1	
8	LCD	DS 08	1	- 11 10
9	HOLD key	DS09	1	-
10	LCD cover	DS10	1	a ellebe
11	PCB	DS11	1	
12	Connect screws of shells	DS12	3	ST2.9X10
13	Clamp screws	DS13	2	ST2.9X25
14	Shaft	DS14	1	
15	Push button	DS15	5	
16	Screws for PCB fix	DS16	2	ST2.2X6
17	Screws for LCD fix	DS17	2	ST2.2X6



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\boldsymbol{X} l. Trouble shooting

Symptoms	Possible Causes	Remedies	
	No batteries.	Set the batteries.	
	Faulty battery polarity	Install batteries in correct polarity.	
	Insufficient capacity of battery	Replace the batteries.	
	Poor contact of battery contacts	Replace the battery contacts.	
	Wrong battery type	Replace with right type.	
The instrument cannot be buttoned on.	A break in a battery harness	Make a continuity test of test lead. If there is no continuity, replace the battery harness.	
	Departure of the POWER button	Re-assemble the button.	
	Poor contact of power plug	Re-plug or replace a plug.	
	Defect of circuit component	Defect of PCB; when curren consumption is about 100mA or more at 6V of battery voltage. Replace the PCB.	
Indicating ERROR (Display "Err", big error results or results unstable)	Insufficient capacity of battery	Replace the batteries.	
	Contact surface of jaw is polluted by dust, oil etc.	Clean the surface.	
	Poor enclose of jaw	Trigger the clamp several times and then re-boot.	
	Defect of circuit component	Replace the PCB.	
	Measure in wrong steps	Study the manual and follow it.	
Incapable measurement of resistance	Insufficient capacity of battery	Replace the battery when "Low battery" mark is displayed or the LCD.	
	Poor enclose of jaw, indicating "jaw-open" symbol on LCD	Trigger the clamp several times and then re-boot.	
		Clean the surface.	
	Without self-calibration before test	Re-boot follow the manual conduct measurement afte self-calibration finished.	
	Defect of circuit component	Check above points first. I there is no problem, replace the PCB, and do re-adjustment.	

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Symptoms	Possible Causes	Remedies	
LCD Indication	Poor contact of LCD connection wire	Re-plug the LCD connect plug or replace the plug.	
error (chip of segment,	Defect of LCD	Replace the LCD.	
arithmetic point, unit and so on)	Insufficient capacity of battery	Replace the batteries.	
,	Defect of circuit component	Replace the PCB.	
Incapable to hold	HOLD button Depart from the position	Re- assemble the button.	
reading	Defect of circuit component	Replace the PCB.	



MUMBAI

TEST CERTIFICATE

EARTH RESISTANCE TESTER

This Test Certificate warrantees that the product has been inspected and tested in accordance with the published specifications

The instrument has been calibrated by using equipment which has already been calibrated to standards traceable to national standards.

MODEL NO. _____

DATE:

ISO 9001 REGISTERED



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WARRANTY

Each "KUSAM-MECO" product is warranted to be free from defects in material and workmanship under normal use & service. The warranty period is one year (12 months) and begins from the date of despatch of goods. In case any defect occurs in functioning of the instrument, under proper use, within the warranty period, the same will be rectified by us free of charges, provided the to and fro freight charges are borne by you.

This warranty extends only to the original buyer or end-user customer of a "KUSAM-MECO" authorized dealer.

This warranty does not apply for damaged Ic's, burnt PCB's, fuses, disposable batteries, carrying case, test leads, or to any product which in "KUSAM-MECO's" opinion, has been misused, altered, neglected, contaminated or damaged by accident or abnormal conditions of operation or handling.

"KUSAM-MECO" authorized dealer shall extend this warranty on new and unused products to end-user customers only but have no authority to extend a greater or different warranty on behalf of "KUSAM-MECO".

"KUSAM-MECO's" warranty obligation is limited, at option, free of charge repair, or replacement of a defective product which is returned to a "KUSAM-MECO" authorized service center within the warranty period.

THIS WARRANTY IS BUYER'S SOLE AND EXCLUSIVE REMEDY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. "KUSAM-MECO" SHALL NOT BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LOSSES, INCLUDING LOSS OF DATA, ARISING FROM ANY CAUSE WHATSOEVER.

All transaction are subject to Mumbai Jurisdiction.

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